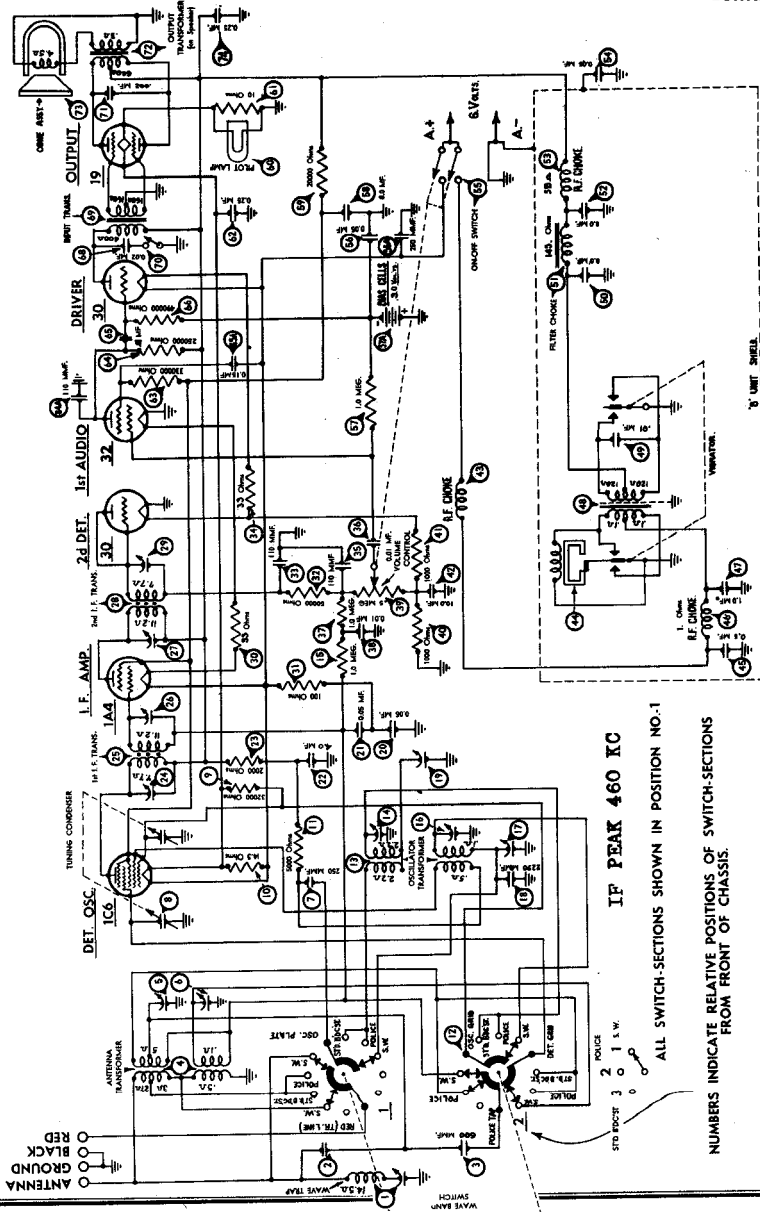




Philco Radio & Television Corp.

	Model: 624	Chassis:	Year: Pre October 1936
	Power:	Circuit:	IF:
	Tubes:		
	Bands:		
Resources			
Riders 7 (VII) PHILCO 7-91			
Riders 7 (VII) PHILCO 7-92			
Riders 7 (VII) PHILCO 7-93			

PHILCO RADIO & TELEV. CORP.



IF PEAK 460 KC

ALL SWITCH-SECTIONS SHOWN IN POSITION NO.1

NUMBERS INDICATE RELATIVE POSITIONS OF SWITCH-SECTIONS FROM FRONT OF CHASSIS.

Adjusting Compensating Condensers

An output meter is also needed. **PHILCO Model 025 Circuit Tester** includes a high grade output meter.

Set the signal generator at 460 K.C. with attenuator set at minimum, and attach its antenna lead to the grid cap of the 1A4 I.F. amplifier tube. Connect ground lead to ground terminal on set or some part of chassis. Set the dial at 55 and turn the waveband switch to position 3 (extreme left). Adjust the volume control of set to almost maximum (just before oscillator hiss becomes noticeable), and the 08B attenuator so that about one-fourth ($\frac{1}{4}$) scale reading is had

on the output meter. With a fibre 'screw-driver' adjust condensers ⑤ and ⑥ (2nd I.F.) for maximum reading on output meter. Turn attenuator of signal generator to minimum and remove its antenna lead from the grid of the 1A4 I.F. tube. Place it on the grid of the 1C6, removing grid lead. Adjust 088 attenuator as before, then proceed to adjust condensers ⑦ and ⑧ (1st I.F.) for maximum output meter reading. Then remove the 088 oscillator lead and replace grid connection. Care should be taken to keep the output meter reading during adjustments at about one-fourth scale reading. This should be done by using the 088 attenuator control.

Connect the Signal Generator antenna and ground leads to the antenna and ground posts of the set. With the signal generator operating at 460 K.C. and the set controls adjusted as before for I.F. alignment, adjust wavetrap ① until a minimum reading is obtained on the output meter.

In adjusting the short wave or high frequency band, the R.F. compensator will have a tendency to "pull" or **change** the frequency of the oscillator. By shunting a compensating or variable condenser (about .00025 Mf.) across the oscillator section of the gang (front section) and tuning it so that the second harmonic, instead of the fundamental, beats with the incoming signal, this "pull" can be minimized. The procedure for tuning this band is as follows:

Set the dial of the receiver at 18 megacycles (top scale) and the 088 dial at the same frequency. Turn wave band switch to position 1 (extreme right). Connect the shunt condenser to the oscillator section of the gang and tune it so that the second harmonic of the oscillator beats with the 18 M.C. signal from the 088. Next tune condenser ⑥ (antenna) for maximum reading of the output meter. Disconnect shunt condenser and tune condenser ⑧ (osc.) for correct frequency. When the frequency is correctly set, the image will be higher than that of the incoming signal and the image frequency lower. In order to check this it should be possible to tune the image at approximately 17.1 M.C. by increasing the input from the 088 oscillator.

For the low frequency adjustment of this band, turn the dial to 6.0 M.C., set the signal generator at 6.0 M.C. and adjust condenser ⑪ (nut) for maximum output meter reading. Readjust condenser ⑩ at 18.0 M.C.

STANDARD WAVE: Turn waveband switch to position 3 (standard broadcast), set signal generator at 1500 and dial of set at 150. Now adjust the oscillator and antenna "Standard" condensers for maximum output meter reading. These are ⑭ and ⑮, respectively.

Now turn the dial to 60, set signal generator at 600 and adjust condenser (19) (oscillator standard and police series) (screw) for maximum output meter reading.

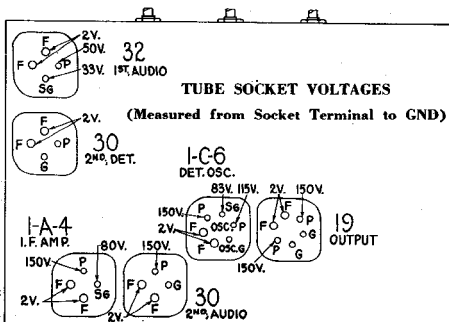


Fig. 1. Bottom View of Sockets, Showing Voltages

The voltages at the points indicated by the arrows above were obtained with a Philco type 025 Circuit Tester which contains a high resistance (1000 ohms per volt) voltmeter. Volume control at minimum, waveband switch at standard broadcast. KR-12 speaker.

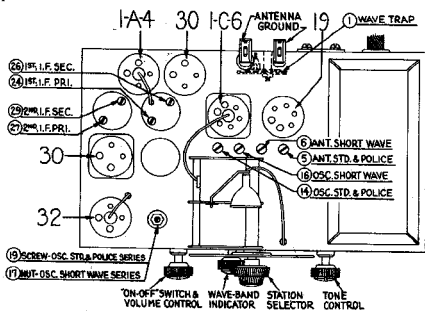


Fig. 2. Location of Compensating Condensers

Philco Model 624 is a new type receiver designed to operate entirely from a 6-volt storage battery. Through a specially designed vibrator and power supply, the 6 volts from the storage battery is stepped up to the necessary "B" voltage for the plate and screen grid of the tubes. The correct filament voltages are obtained by using a series resistor arrangement.

TYPE CIRCUIT: Superheterodyne, with Class B output; built in connections for Philco all-wave aerial; aerial selector built into and operated by wave-band switch.

POWER SUPPLY: Battery operated; Model 624 uses a 6-volt 125-ampere-hour storage battery (Philco 110-R).

WAVE BANDS: Three—(1) Short Wave; (2) Police; (3) Standard.

COVERAGE OF EACH BAND: Band 1, 5700-18,000 K.C. (5.7 to 18.0 megacycles); Band 2, 2300-2500 K.C. (2.3-2.5 megacycles); Band 3, 530-1720 K.C.

TUNING DRIVE: Dual gear drive, ball bearing. 50 to 1 ratio for slow-speed tuning, 6 to 1 on main shaft.

tone control: 2-Position.
intermediate frequency: 460 K.C.
current consumption: A battery, 5.5A.
speaker: KR-12, Permanent Magnet Dynamic.

MODEL 624
Chassis
Parts List

PHILCO RADIO & TELEV. CORP.

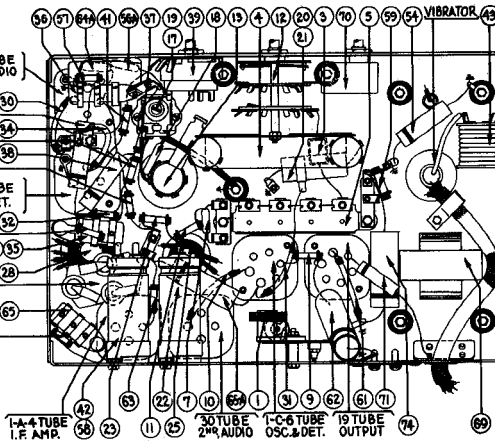


Fig. 4. Base View

Replacement Parts—Model 624

Schematic Number	Part and Description	Part No.	List Price	Schematic Number	Part and Description	Part No.	List Price
①	Wave Trap	38-6850	\$1.10	②	Condenser (.05 Mf. tubular)	30-4020	.20
②	Condenser (Leads twisted together)	30-1013	.25	③	Condenser (.00025 Mf. mica)	31-1096	.20
③	Condenser (.0006 Mf. mica)	30-1049	.25	④	Resistor (1.0 megohm, 1/4 watt)	38-7275	.20
④	Aerial Transformer	32-1669	1.15	⑤	Bias Cells Assembly	Part of ②	
⑤	Compensator (Antenna Standard & Police)	31-2497	.15	⑥	Electrolytic Condenser (8.0 Mf.)	30-1031	.20
⑥	Compensator (Antenna Short Wave)	Part of ⑤		⑦	Resistor (20,000 ohms, 1/2 watt)	34-2065	.25
⑦	Condenser (.00025 Mf. mica)	30-1032	.25	⑧	Pilot Lamp	31-3041	.25
⑧	Tuning Condenser	31-1740	.20	⑨	Resistor (10 ohms wire wound)	30-4146	.25
⑨	Resistor (32,000 ohms)	31-1208	.20	⑩	Condenser (.25 Mf. tubular)	31-1200	.20
⑩	Resistor (14.3 ohms wire wound)	33-3232	.20	⑪	Resistor (330,000 ohms, 1/4 watt)	31-1097	.20
⑪	Resistor (5,000 ohms)	6096	.20	⑫	Resistor (240,000 ohms, 1/4 watt)	33-1097	.20
⑫	Wave Band Switch	42-1151	1.20	⑬	Condenser (.00011 Mf. mica)	30-1031	.20
⑬	Oscillator Transformer	32-1973	1.00	⑭	Condenser (.01 Mf. bakelite)	3903-SU	.25
⑭	Compensator (Oscillator Standard & Police)	Part of ⑬		⑮	Condenser (.15 Mf. tubular)	30-4191	.25
⑮	Resistor (40,000 ohms, 1/4 watt)	33-1180	.20	⑯	Resistor (490,000 ohms, 1/4 watt)	6095	.20
⑯	Compensator (Oscillator Short Wave)	Part of ⑮		⑰	Condenser (.00011 Mf. mica)	30-1031	.20
⑰	Compensator (Nut) (Osc. Short Wave Series)	31-6027	.70	⑱	Condenser (.02 Mf.)	Part of ⑱	
⑱	Condenser (.225 Mf. mica)	30-1055	.40	⑲	Input Transformer	32-7454	1.60
⑲	Compensator (Screw) (Osc. Standard Series)	Part of ⑱		⑳	Tone Control Assembly	30-4391	.50
⑳	Condenser (.05 Mf. twin tubular)	30-4394	.35	㉑	Condenser (.002 Mf. tubular)	30-4177	.25
㉑	Condenser (.05 Mf.)	Part of ⑳		㉒	Output Transformer	32-7503	1.65
㉒	Electrolytic Condenser (.4 Mf., 200 V.)	30-2144	1.05	㉓	Voice Coil and Cone Assembly	36-3540	.25
㉓	Resistor (2,000 ohms, 1/4 watt)	33-1029	.20	㉔	Condenser (.25 Mf. tubular)	30-4146	.25
㉔	Compensator (Primary 1st I.F.)	Part of ㉓		㉕	Wiring Panel (2 lug)	38-6801	.03
㉕	1st I.F. Transformer	32-1671	1.35	㉖	Wiring Panel (1 lug)	38-1778	.01
㉖	Compensator (Secondary 1st I.F.)	Part of ㉕		㉗	Wiring Panel (2 lug)	38-501	.03
㉗	Compensator (Primary 2nd I.F.)	Part of ㉖		㉘	Tube Shield Body	28-2726	.10
㉘	2nd I.F. Transformer	32-1672	1.35	㉙	Tube Shield Base	28-2725	.10
㉙	Compensator (Secondary 2nd I.F.)	Part of ㉘		㉚	Glowing Arrow Mask	27-1166	.10
㉚	Resistor (33 ohms wire wound)	33-3233	.20	㉛	Screen	29-3274	.03
㉛	Resistor (100 ohms wire wound)	33-1187	.20	㉜	Mack Arm	29-3274	.03
㉜	Resistor (51,000 ohms, 1/4 watt)	6098	.20	㉝	Link	29-3285	.04
㉝	Condenser (.00011 Mf. twin bakelite)	8035-DG	.25	㉞	Coupling	29-3586	.10
㉞	Resistor (33 ohms wire wound)	33-1187	.20	㉟	Electrolytic Condenser Support	29-1328	.05
㉟	Condenser (.00011 Mf.)	Part of ㉞		㊱	Speaker Bracket Assembly	31-1751	.25
㊱	Resistor (.01 Mf. bakelite)	3903-SU	.25	㊲	Dial Scale	27-5163	.03
㊲	Resistor (1 Meg., 1/4 watt)	41-2015	.20	㊳	Hub Assembly	28-7129	.10
㊳	Resistor (1 Meg., 1/4 watt)	33-1096	.20	㊴	Pilot Lamp Bracket Assembly	38-7499	.25
㊴	Condenser (.01 Mf. tubular)	30-4124	.25	㊵	R. Shield Assembly	38-257	.04
㊵	Volume Control (.5 Meg.)	33-5137	1.45	㊶	Battery Cable	41-2176	.95
㊶	Resistor (1000 ohms, 1/4 watt)	33-1028	.20	㊷	Speaker Plug Socket	27-6043	.04
㊷	Resistor (1000 ohms, 1/4 watt)	33-1028	.20	㊸	Speaker Terminal Cover	27-6043	.04
㊸	Electrolytic Condenser (10 Mf., 8.0 Mf.)	30-2143	1.00	㊹	Knob (tuning)	27-4206	.12
㊹	R.F. Choke	32-1954	.40	㊺	Knob (slow-speed tuning)	27-4207	.10
㊺	Vibrator Unit	41-2015	.40	㊻	Knob (volume, tone, wave switch)	27-4208	.10
㊻	Condenser (.5 Mf. metal case)	30-4058	.60	㊼	Bezel	28-3163	.50
㊼	R.F. Choke	32-1954	.40	㊽	Bezel Gasket	27-980	.01
㊽	Condenser (1.0 Mf. metal case)	30-4399	.75	㊾	Bezel Glass	27-812	.12
㊾	Power Transformer	32-1543	2.75	㊿	Bezel Mounting Screw	28-3429	.20
㊿	Condenser (.01 Mf. tubular)	30-4318	.50	1	Bezel Mounting Screw	W-1494	.35
1	Electrolytic Condenser (8.0 Mf. twin)	30-2138	2.50	2	Speaker Bumper	27-4197	2.50C
2	Filter Choke	32-1543	1.35	3	Chassis Mounting Screw	W-1496-A	.01
3	Electrolytic Condenser (8.0 Mf.)	Part of 2		4	Chassis Mounting Washer	27-4198	.01
4	R.F. Choke	32-1842	.50	5	Chassis Mounting Cushion (rubber)	27-4199	.01
5	Condenser (.05 Mf. tubular)	30-4020	.20	6	Chassis Mounting Sleeve	28-2897	.01
6	Off-On Switch	Part of 5					

PRICES SUBJECT TO CHANGE WITHOUT NOTICE