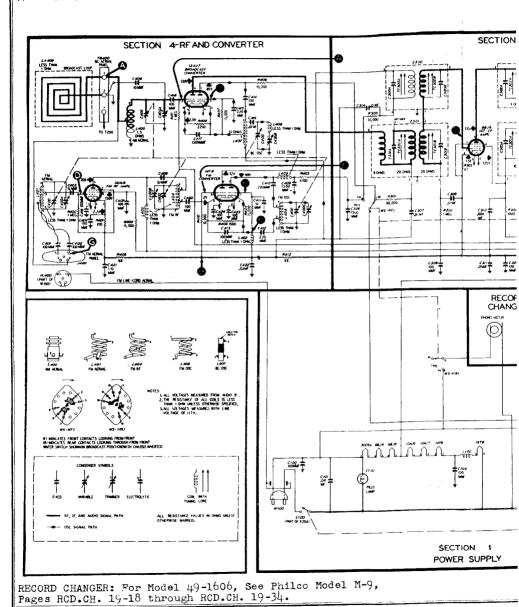
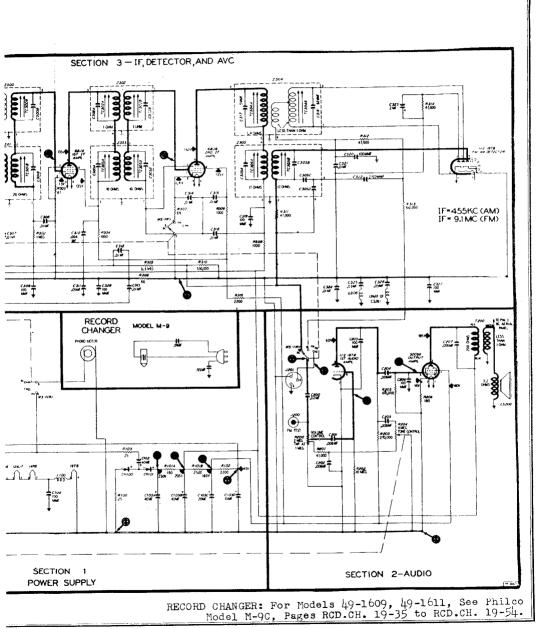


	Phi	co Radio & Television	Corp.		
	Model: 49-1609	Chassis:	Year: Pre 1951		
	Power:	Circuit:	IF:		
	Tubes:		•		
	Bands:				
		Resources			
Riders 20 (XX) PHILO	CO 20-103				
Riders 20 (XX) PHILO	CO 20-104				
Riders 20 (XX) PHILO	CO 20-105				
Riders 20 (XX) PHILO	CO 20-106				
Riders 20 (XX) PHILO	CO 20-107				
Riders 20 (XX) PHILO	CO 20-108				
Riders 20 (XX) PHILO	CO 20-109				
Riders 20 (XX) PHILO	CO 20-110				
Riders 20 (XX) PHILO	CO 20-111				
Riders 20 (XX) PHILO	Riders 20 (XX) PHILCO 20-112				
Riders 20 (XX) PHILCO 20-113					



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#### Circuit Description

Philco Model 49-1606 is a console-model radio-phonograph, which provides reception on the standard-broadcast and FM bands. The radio is a seven-tube superheterodyne, with two selenium rectifiers incorporated

in the power supply.

A built-in, high-impedance loop aerial for the broadcast band and a line-cord aerial for the FM band normally provide adequate signal pickup; if additional pickup is required, Philco Dipole Aerial, Part No. 45-1462, may be used. When connecting the dipole aerial, disconnect the black lead from terminal 2 of TB400, and attach this lead to pin 1 of the dipole-aerial plug, which fits into 1400. No additional coupler is required.

To eliminate complicated switching and to provide better stability and greater gain on both bands, separate converter tubes are used for broadcast and FM reception. A 12AU6 high-gain pentode is used in a tuned ref amplifier on the FM band. The output of this tube is fed to the 14F8 dual triode, which functions as the converter for the FM signal. A 12AU7 dual triode is used as the converter for the broadcast signal. Band switching is accomplished by means of a single-wafer switch, which connects the B+ voltage to the proper mixer plate.

A 6BJ6 tube is used in each of the two i-f amplifier stages. Two sets of i-f transformers are used—one set is tuned to 455 kc. for broadcast, and the other set is tuned to 9.1 mc. for FM. The use of two sets of i-f transformers makes better shielding possible, so that undesirable beat signals and interaction between trans-

formers are eliminated.

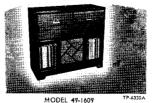
Two diode sections of a 19T8 triple-diode-triode are used in a ratio-detector circuit, for detection of FM signals. The other diode section is used in a half-wave rectifier circuit, for detection of AM (broadcast) signals and to provide a-v-c action.

The triode section of the 19T8 functions as the first audio amplifier. The output of this stage is resistance-coupled to a 50C6G output tube, which is transformer-coupled to the permanent-magnet speaker.

Two selenium rectifiers are used in a half-wave voltage-doubler circuit, to supply the B+ voltage.



MODEL 49-1611



GENERAL INFORMATION

The radio chassis of these two models are electrically and mechanically identical to that of Model 49-1606. The record changer used is a Model M-9C (see diagram below); for record changer service information, refer to Service Manual PR-1599.

Changer Model M-9.

Each model is housed in a different type of cabinet. Therefore, the loop aerials are of different dimensions. (The aerial circuits are electrically the same.)



MODEL 49-1606

#### **SPECIFICATIONS**

CABINET	Wood console, mahogany and blonde walnut		
CIRCUIT	Seven - tube superheterodyne plus rectifiers		
FREQUENCY RANGES			
Broadcast	540—1620 kc,		
FM	88—108 mc.		
AUDIO OUTPUT	5 watts		
OPERATING VOLTAGE	105125 volts, 60 cycles, a.c.		
POWER CONSUMPTION Radio Phonograph			
AERIALS	Built-in, low-impedance loop for broadcast; line-cord aerial for FM		
INTERMEDIATE FREQUENC	Y		
AM	455 kc.		
FM	9.1 mc.		
PHILCO TUBES (7)	12AU6, 12AU7, 14F8, 6BJ6(2), 19T8, 50C6G, selenium recti- fier (2)		
PHONOGRAPH	Phileo Automatic Record		

o John F. Rider

#### SPECIFICATIONS

AERIALS

CABINET ...... Wood console: Model 49-1609, walnut or light finish, Model 49-1611. mahogany finish

Semi-high-impedance loop; line-cord FM aerial; connector for external

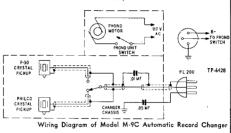
PHONOGRAPH .....

Philco Automatic Record Changer, Model M-9C (for service information, refer to Service Manual PR-1500)

POWER CONSUMPTION:

#### Preliminary Checks

Measure the resistance between B+, test point C, and B-, test point B. When the ohmmeter test leads are connected in the proper polarity, the highest resistance reading will be obtained. If the reading is lower than 2500 ohms, check condensers C103A, C103B, and C316 for leakage or shorts. The resistance value given is much lower than normal, and is not intended as a quality check of these condensers; the value given is the lowest at which the rectifier will operate safely while the voltage checks of Section 1 (power supply) are performed.



#### Section 1

#### TROUBLE SHOOTING

#### POWER SUPPLY

For the tests in this section, use a d-c voltmeter. Connect the negative lead to B-, test point B; connect the positive lead to the test points indicated in the chart. The voltage readings given were taken with a 20,000-ohms-per-volt meter at a line voltage of 117 volts, a.c.

Turn on the power, and set the volume control to minimum. Turn the tone control fully clockwise, and set the band switch to the broadcast position.

If the "NORMAL INDICATION" is obtained in step 1, proceed with the tests for Section 2 (audio circuits); if not, isolate and correct the trouble in this section.

TEST POINT

STEP

NORMAL

INDICATION

145v

2300

2059

160v

145v

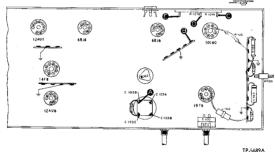


Figure 1. Bottom View, Showing Section 1 Test Points

Open: R102, R315\*.

Open: R102. Shorted: C103D.

POSSIBLE CAUSE OF ABNORMAL INDICATION INDICATION Trouble in this section. Isolate by the following tests. Defective: CR100, CR101, Open: C102, W100, R103, S100, Shorted: C103A, C101, C104, C100. Defective: CR100, CR101. Open: C103A, R100. Shorted or leaky: C103B. Open: R101A, R101B, R102, Open: R101A. Shorted: C103B. Leaky: C103B. Shorted: C103C, C316\*. Open: R101B, R102, R206\*, T200\*, Open: R101B. Shorted: C103C. Leaky: C103C. Shorted: C103D, C310\*, C315\*.

Low voltage. Leaky: C103C. Listening Test: Abnormal hum may be caused by open C103A, C103B, C103C, or C103D,

ABNORMAL

No voltage.

Low voltage.

High voltage.

No voltage.

Low voltage.

High voltage.

No voltage.

No voltage.

Low voltage. High voltage,

This part, located in another section, may cause abnormal indication in this section.

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5

#### Section 2

## TROUBLE SHOOTING AUDIO CIRCUITS

For the tests in this section, use an audio-frequency signal generator. Connect the generator ground lead to B-, test point B; connect the output lead through a .1-mf. condenser to the test points indicated in the chart.

Set the volume control to maximum, and turn the tone control to the midpoint of its range. Set the band

switch to the broadcast position for test points A, C, and D, and to the phono position for test point E.

If the "NORMAL INDICATION" is obtained in step 1, proceed with the tests for Section 3 (i-f, detector, and a-v-c circuits); if not, isolate and correct the trouble in this section.

STEP	TEST POINT	NORMAL INDICATION	POSSIBLE CAUSE OF ABNORMAL INDICATION
1	A E	Loud, clear speaker output with weak generator input.	Trouble in this section. Isolate by the following tests.
2	С	Clear signal with strong input.	Defective: 50C6G, LS200. Open: T200, R205, R206. Shorted: C206, C207, T200.
3	D	Same as step 1.	Defective: 1978. Open: C204, R202, R203. Shorted: C203, C205 (rotate R204), C204.
4	A	Same as step 1.	Open: R200 (rotate through range), C200, C201, WS-1 (R). Shorted: C200, C201, C305D*.
5	Е	Same as step 1,	Open: WS-1 (R).

Listening Test: Distortion may be caused by shorted or leaky C201 or C204. Distortion on strong signals may be caused by leaky or shorted C200.

<sup>\*</sup> This part, located in another section, may cause abnormal indication in this section.

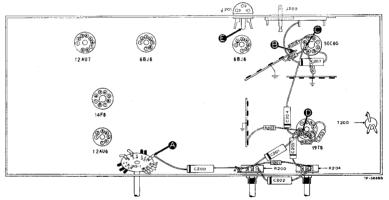


Figure 2. Bottom View, Showing Section 2 Test Points

#### Section 3

## TROUBLE SHOOTING I-F, DETECTOR, AND A-V-C CIRCUITS

#### **AM Circuits**

For the following tests, use an r-f signal generator, with modulated output, set at 455 kc. Connect the generator ground lead to B-, test point B; connect the output lead through a .1-mf. condenser to the test points indicated in the chart.

Set the volume control to maximum, and turn the tone control to the midpoint of its range. Set the radiophono switch to the radio position, and rotate the tuning control until the tuning condenser is fully meshed. If the "NORMAL INDICATION" is obtained in step 1, proceed with the tests for Section 4 (r-f and converter circuits); if not, isolate and correct the trouble in this section.

To provide a complete i-f-amplifier check, test point A for this section is placed at the grid of the mixer in Section 4; therefore, the effectiveness of step 1 as a master check is dependent upon the condition of certain parts in the mixer circuit. These parts are listed below under the "POSSIBLE CAUSE OF ABNORMAL INDICATION."

## Section 3 (Cont.) TROUBLE SHOOTING I-F. DETECTOR, AND A-V-C CIRCUITS

**AM Chart** 

STEP	TEST POINT	NORMAL INDICATION	POSSIBLE CAUSE OF ABNORMAL INDICATION
I	A	Loud, clear speaker output with weak generator input.	Trouble in AM circuits. Isolate by the following tests.
2	С	Loud, clear output with strong input.	Defective: 6BJ6 (2nd i-f amplifier), 19T8 (diode section). Open: Z302, Z303, Z304, Z305, R307, R308, R309, R310, R311, WS-1 (F). Shorted: Z302, Z303, Z304, Z305, C314, C315, C316, C319, Misdigned: Z305,
3	D	Loud, clear output with moderate input.	Defective: 6BJ6 (1st 1-f amplifier), Open: R303, R304, R305, R306, Z300, Z301, Z302, Z303. Shorted or leaky: C308, C310, Z300, Z301, Z302, Z303. Misatigned: Z303,
4	A	Same as step 1.	Defective: 12AU7. Open: Z301, R301, R302, R408*, R411*, R412*, WS-1 (F), Shorted or leaky: C307, Z301. Misaligned: Z301.

<sup>\*</sup> This part, located in another section, may cause abnormal indication in this section,

#### **FM Circuits**

The following tests are also made with an AM r-f signal generator, using modulated output.

Observe the instructions preliminary to the tests for the AM circuits, with these exceptions: Set the band switch to the FM position. Set the signal-generator frequency to 9.1 mc., and detune to one side or the other until a satisfactory test signal is obtained.

The best indication of satisfactory FM-detector opera-

tion is the ability of this circuit to take the alignment properly (see page 11).

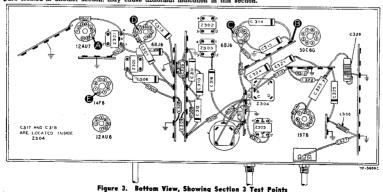
The parts which were found to be satisfactory for AM operation, with the exception of those indicated in the chart, will usually be satisfactory for FM operation. If the "NORMAL INDICATION" is obtained in step

1, proceed with the tests for Section 4 (r-f and converter circuits); if not, isolate and correct the trouble in the FM circuits.

#### FM Chart

STEP	TEST POINT	NORMAL INDICATION	POSSIBLE CAUSE OF ABNORMAL INDICATION	
1	E	Loud, clear speaker output with weak generator input.	Trouble in FM circuits. Isolate by the following tests.	
2	С	Loud, clear output with strong input.	Defective: 6BJ6 (2nd i-4 cmplifier), 1978 (diode sections), Open: 2304, C317, C318, C320, C321, C322, C323, R312, R313, R314, WS-1 (R)*. Shorted: Z304, C317, C318, C320, C321, C322, C323, WS-1 (R)*. Miscligned: Z304,	
3	D	Loud, clear output with moderate input.	Defective: 8BJ6 (1st i-f amplifier). Misaligned: Z302. Shorted: Z302.	
4	Е	Same as step 1.	Defective: 14F8*. Open: Z300, R300, R405*, R410*, L402*, WS-1 (F). Shorted: C306, C420*, C328, Z300, WS-1 (F). Misaligned: Z300.	

<sup>\*</sup> This part, located in another section, may cause abnormal indication in this section.



#### Section 4

## TROUBLE SHOOTING R-F AND CONVERTER CIRCUITS

#### **AM Circuits**

For the tests in this section, with the exception of the oscillator test, use an AM r-f signal generator with modulated output. Connect the generator ground lead to B-, test point B; connect the output lead through a .1-mf. condenser to the test points indicated in the chart.

Set the volume control to maximum, and turn the tone control to the midpoint of its range. Set the band switch to the broadcast position, and set the tuning control and the signal-generator frequency as indicated in the chart.

If the "NORMAL INDICATION" is not obtained in step 1, isolate and correct the trouble in the AM circuits. If the trouble is not revealed by the tests for this section, check the alignment.

#### **FM** Circuits

The following tests are also made with an AM r-f signal generator, using modulated output. Observe the instructions preliminary to the tests for the AM circuits with the following exceptions:

Set the band switch to the FM position.

If the "NORMAL INDICATION" is not obtained in step 1, isolate and correct the trouble in the FM

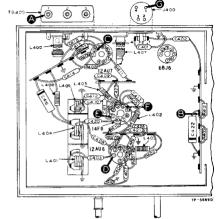


Figure 4. Bottom View, Showing Section 4 Test Points

#### **AM Chart**

STEP	TEST POINT	SIG. GEN. FREQ.	RADIO TUNING	NORMAL INDICATION	POSSIBLE CAUSE OF ABNORMAL INDICATION
1	A	1000 kc.	Tune to signal.	Loud, clear speaker output with weak generator input.	Trouble in AM circuits. Isolate by the following tests.
2	C (Osc. test; see note below.)		Tune through range.	Negative 2 to 2.5 volts.	Defective: 12AU7 (osc. section). Shorted: C414. C415. C400, C405B. C417. L407. Open: C414. C416. L408. L407. R412. R407. R406.
3	. A	1000 kc.	Tune to signal.	Same as step 1.	Defective: 12AU7 (mixer section). Open: L400, C418, R411, R408. Shorted: C400, C405A, C406, C417.

OSCILLATOR TEST: Connect the positive lead of a high-resistance voltmeter to B., test point B: connect the prod end of the negative lead through a 100,000-ohm isolating resistor to the oscillator grid (pin 2 of 12AUY), test point C. Use a suitable meter range, such as 0—10 yolks. Proper operation of the oscillator is indicated by negative voltage of approximately the value civen in the chart (measured with 20,000-ohms-per-volt meter) throughout the tuning range.

FM Chart

STEP	TEST POINT	SIG. GEN. FREQ.	RADIO TUNING	NORMAL INDICATION	POSSIBLE CAUSE OF ABNORMAL INDICATION
1	G	100 mc.	Tune to signal.	Loud, clear speaker output with weak generator input.	Trouble in FM circuits. Isolate by the following tests.
2	E to F (Osc. lest; see note below.)		Tune through range.	Negative 1 to 1.5 volts.	Defective: 14F8 (osc. section). Open: R412, L402, L406. L405, C412, R404, C410, R403. Shorted: C400. C400C, L406, C411, C412, C423, C424, C410, C409.
3	D	100 mc.	Tune to signal.	Same as step 1.	Defective: 12AU6. Open: L403, R402, R409, R401. R400, C408. L404. C420, R410. R405. C413. Shorted: C403, C404. C407, C408. L404. C400B. C400. C420.
4	G	100 mc.	Tune to signal.	Same as step 1.	Open: C402, L401, C403, Shorted: L401, C400A, C400, C403.

OSCILLATOR TEST: Connect the positive lead of a high-resistance voltmeter to test point F: connect the prod end of the negative lead through a 100,000-ohm isolating resistor to the oscillator grid (pin 2 of 14F8), test point E. Use a suitable meter range, such as 0-10 volts. Proper operation of the oscillator is indicated by negative voltage of approximately the value given in the chart (measured with 20,000-ohms-per-volt meter) throughout the tuning range.

#### REPLACEMENT PARTS LIST Model 49-1609 Model 49-1611 Replacement parts are the same as those in Model 49-1606, with the exception of LA400 and the MIS

CELLANEOUS parts listed below.
Reference Service
Port No. Loop assembly Model 49-1609 . . . 76-3583-10 Model 49-1611 ... 76-3583-8 Model 49-1611 ... 76-3583-8

107058

40-7598

E4.4876

54-5040

45-6434

56-5272

56-5713-1

54.5713.3

E4 4484

Cabinet (less scale)

Baffle-and-cloth assembly

Dome (foot, 4)

Doors, matched set

Hinge, knife, with stop (1)

Hinge, knife (3) Knob (4)

Reference

Door pull (2)

Bezel

Dial scale

#### MISCELLANEOUS

Description	Sarries Part No.	
Crystal pickup cartridge, P-30	35-2671-1	
Needle for P-30 crystal	35-2470	
Crystal pickup cartridge, Philco Special	35-2602	ſ
Needle for Phiko Special crystal	35-2678	

Description	Service Part No. (Makegony-Enish cebinet)
Cabinet (less scale)	10724
Baffle-and-cloth assembly	40-7548
Bezel	56-5855
Did scale	54-5024
Dome (foot, 4)	`45-6190
Door pull (2)	54-5886
Door, record album   Door, phone   match	red set 45-6466
Hinge, knife (2)	54-5522
Hinge (2)	45-6067
Instrument panel	45-6467
Knob (4)	54-4486

Service

Reference

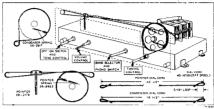


Figure 5. Drive-Cord Installation Details

#### REPLACEMENT **PARTS LIST**

NOTE: Part numbers identified by an asterisk (\*) indicate general replacement items.. These numbers may not be identical with those on factory assemblies; also, the electrical values of some replacement items may differ from the values indicated in the schematic diagram and replacement terms may uner from the values indicated in the schematic adaptament parts list. The values substituted in any case are so chosen that the operation of the radio will be either unchanged or improved. When ordering replacements, use only the "Service Part No."

#### SECTION 1 POWER SUPPLY

10705C

40,7598

54.4878

54-5040

45-6190

45-6446 56-5272-

56-5713-5

56-5713-7

54 4494

Symbol	Description	Part No.	Symbol
CIÔO	Condenser, line by-pass, 100 mmf	62-110009001*	R202
C101	Condenser, line by-pass, .04 mf	30-4119	R203
C102	Condenser, electrolytic, filter, 40 mf.,		R204
	200v	30-2568-28	
C103	Condenser, electrolytic, 4-section		R205
C103A	Condenser, filter, 40 mf., 250v	Part of C106	R206
C103B	Condenser, filter, 40 mf., 250v	Part of C106	T200
C103C	Condenser, filter, 20 mf., 250v	Part of C106	WS-1 (R)
C103D	Condenser, filter, 10 mf., 250v	Part of CI06	
C104	Condenser, r-f by-pass, 100 mmf	62-110009001*	
CR100	Rectifier, selenium, dry disc	34-8003-1	C300A
CR101	Rectifier, selenium, dry disc	34-8003-1	C300R
1100	Lamp, pilot	34-2605*	C301A
L100	Choke, filament, 100 microhenries	32-4143-4	C301B
R100	Resistor, current limiting, 25 ohms	33-1334-5	C302A
R101	Resistor, 2-section filter	33-3435-17	C302B
R101A	Resistor, filter, 180 ohms		C303A
R101B	Resistor, filter, 2500 ohms	Part of R101	C303B
R102	Resistor, filter, 2200 ohms		C305A
R103	Resistor, current limiting, 25 ohms	33-1334-5	C305B
S100	Switch, on-off	Part of R204	C305C
W100	Line cord and plug	L2183*	C305D
WS-1 (R)	Switch-wafer sectionP	art of 42-1874†	C306
	SECTION 2		C307
	AUDIO CIRCUITS		C308
C200	Condenser, d-c blocking, .02 mf,	61,0108*	C309
C201	Condenser, d-c blocking, .006 mf		C310
C202	Condenser, bass compensation, .006 n		C311
C263	Condenser, by-pass, 100 mmf.		C312
C204	Condenser, d-c blocking, .006 mf		C313
C205	Condenser, tone compensation, .006 n		C314
C206	Condenser, by-pass, 100 mmf.		C315
C207	Condenser, tone compensation, .006 m		C316
1200	Socket, FM test	27-6180	C317
1201	Socket, phono input	27-6126	C318
LS200	Speaker	36-1626-I	C319
R200	Volume control, 2 megohms (tap at		
	1 megohm)	35-5535-17	C320
R201	Resistor, bass compensation, 47,000		C321
ľ	ohms	66-3473340*	C322

#### SECTION 2 (Continued) AUDIO CIRCUITS

Description

Service

Part No.

..60-20275404°

:1	Description	Part No.
	Resistor, grid return, 10 megohms	66-6103340*
	Resistor, plate load, 270,000 ohms	66-4273340*
	Tone control (with on-off switch),	j
	4 megohms	33-5538-34
	Resistor, grid return, 470,000 ohms	66-4473340*
	Resistor, cathode bias, 180 ohms	
	Transformer, audio output	
n	Switch-wafer section P	
.,		uit of 42-10/4/
	SECTION 3	
	I-F, DETECTOR, AND A-V-C CIRCUIT	TS
	Condenser, shunt	
	Condenser, shunt	Part of Z300
	Condenser, shunt	
	Condenser, i-f filter	
	Condenser, i-f filter	
	Condenser, plate decoupling (FM), .01	Full Of 2303
	Condenser, plate decoupling (AM), .01 Condenser, plate decoupling (AM), .01	mf 61 0120
	Condenser, plate decoupling (AM), .01 Condenser, a-v-c by-pass, .01 mf	
	Condenser, r-f by-pass, 100 mmf.	
	Condenser, plate decoupling, .004 mf.	
	Condenser, r-f by-pass, .05 mf.	
	Condenser, a-v-c filter, .01 mf.	
	Condenser, r-f by-pass, .01 mf.	
	Condenser, cathode by-pass, .01 mf	
	Condenser, screen by-pass, .01 mf	
	Condenser, plate decoupling, .01 mf	61-0120°
	Condenser, i-f trimmer, fixed, 5 mmf	
	Condenser, i-f trimmer, fixed, 68 mmf	Part of Z304
	Condenser, plate decoupling,	4
	100 mmf.	.62-110009001*
	Condenser, r-f by-pass; 100 mmf	
	Condenser, compensating, .01 mf	61-0120*

Condenser, decoupling, 2700 mmf.

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Reference	SECTION 3 (Continued) I-F, DETECTOR, AND A-V-C CIRCUITS	Service	Reference Symbol	SECTION 4 (Continued) R-F AND CONVERTER CIRCUITS Description	Service
Symbol	Description	Part No.	C421	Condenser, r-f by-pass, 100 mmf.	Part No.
C323	Condenser, electrolytic, FM-detector filter,	run no.	C422	Condenser, r-f by-pass, 100 mmi.	62-110009001°
	2 mf., 50v	1-2417-7	C423	Condenser, FM r-f by-pass, 100 mmf	43-330U-1
C324	Condenser, r-f by-pass, .01 mf.	61-0120°	C424	Condenser, FM r-i by-pass, 100 mmi	62-110003001 62-110003001
C325	Condenser, tuned i-f by-pass, .03 mf4	5-3500-1*	J400	Socket, FM aerial	27-6214-1
C326	Condenser, tuned i-f by-pass, .05 mf,	61-0170*	L400	Coil, AM gerial	32-4033-11
C327 C328	Condenser, r-f by-pass, 100 mmf	0009001*	L401	Coil, FM aerial	32-4158-1
C328	Condenser, r-f by-pass, 1500 mmf. 62-215 Condenser, r-f by-pass, 100 mmf. 62-110	5001011	L402	Coil, r-f isolating (FM)	32-4061-2
L306	Coll, tuned if by-pass32	0009001*	L403 L404	Coil, FM r-f plate load	32-4061-2
R300	Resistor, plate decoupling, 33,000 ohms66-3	3333340*	L405	Coil, FM r-fCoil, FM osc. plate load	32-4159-1
R301	Resistor, plate decoupling, 68,000 ohms68-3	3883340*	L406	Coil, FM osc. plate load	22 4010 5
R302	Resistor, grid return, I megohm 66.5	102240*	L407	Coil, AM osc.	32-4221-1
R303	Resistor, cathode bias, 47 ohms	473340*	L408	Coil, r-f isolating	32-4061-2
R304 R305	Resistor, plate decoupling, 1000 ohms66-2	2103340*	LA400	Loop aerial	76-3583-9
R305	Resistor, a-v-c filter, 3.3 megohms 66-5	333340*	R400	Resistor, grid return, 1 megohm	66-5103340*
R307	Resistor, isolating, 68 ohms 66-0 Resistor, cathode bias, 68 ohms 66-0	1683340"	R401 R402	Resistor, cathode bias, 100 ohms	66-11033 <b>40°</b>
R308	Resistor, screen dropping, 1000 ohms	102240*	R403	Resistor, screen dropping, 15,000 ohms	66-3153340*
R309	Resistor, plate decoupling, 1000 ohms66-2	1103340*	R404	Resistor, plate decoupling, 4700 ohms Resistor, grid return, 15,000 ohms	66-2473340*
R310	Resistor, a-v-c return, 330,000 ohms 66-4	1333340*	R405	Resistor, cathode bias, 1500 ohms	
R311	Resistor, diode load, 47,000 ohms 66.3	473340*	R406	Resistor, plate load, 15,000 ohms	66-3153340*
R312	Resistor, isolating, 47,000 ohms 66-3 Resistor, isolating, 100,000 ohms 66-4	473340*	R407	Resistor, grid return, 15,000 ohms	66-3153340*
R313 R314	Resistor, isolating, 100,000 ohms	1103340*	R408	Resistor, cathode bigs, 2200 ohms	66-2223340*
R315	Resistor, FM-detector load, 47,000 ohms 66-3 Resistor, dropping, 2200 ohms 66-2	473340*	R409 R410	Resistor, isolating, 68 ohms Resistor, grid return, 10,000 ohms	66-0683340*
TC300A	Tuning core Part	223340	R411	Resistor, grid return, 10,000 ohms	66-3103340*
TC300B	Tuning core Part	of 2300	R412	Resistor, grid return, 1 megohm Resistor, isolating, 68 ohms	66-5103340°
TC301A	Tuning core Part of	of Z301	TB400	Terminal board, aerial	38,9942
TC301B	Tuning core Part of	of Z301			
TC302A	Tuning core Part o	of Z302		MISCELLANEOUS	
TC302B TC303A	Tuning core Part of	of Z302		MISCELLANEOUS	Service
TC303A	Tuning core Part of Tuning core Part of Part o	ot 2303	Des	scription	Part No.
TC304A	Tuning core Part	of 2304		clip assembly, pilot lamp	76-3919
TC304B	Tuning core Part	of Z304	Cabinet	(less scale)	
TC305A	Tuning core Part of	of Z305	M.		10725A
TC305B	Tuning core Part of Switch-wafer section Part of	of Z305	L		10725D
WS-1 (F) Z300	Switch-water section Part of	42-1874†	Back	speaker	54-7671
Z301	Transformer, FM 1st i-f	20 4050	Baffle-m	nd-cloth assembly	213136
Z362	Transformer, FM 2nd i-f 32	-4257-1			40-7562
Z303	Transformer, AM 2nd i-t	-4160-3	L		40-7562-1
Z384	Transformer, FM 3rd i.f32	-4261-1			
Z305	Transformer, AM 3rd i-f32	-4240-2		chanism (L.H.)	
1	SECTION 4		Dome (4	required)	45.6190
1	R-F AND CONVERTER CIRCUITS		Door, dr	rop	
C400	Condenser, tuning gang (3-section FM, 2-section AM)	-3724-3	М.		45-6463 45-6488
C480A	Condenser, trimmer, FM gerial Part of	f C400	Door pu	ıll	
C400B	Condenser, trimmer, FM r-i Part o	f C400	м.	HATTO TO THE TOTAL THE TOTAL TO THE TOTAL TOTAL TO THE TO	56-4420
C400C C401	Condenser, trimmer, FM osc. Part of Condenser, aerial coupling (FM),	f C400	L	-1	56-4420-2
201	100 mmf	000001*	Gromme	changer mounting	54.4313
C402	Condenser, aerial coupling (FM),	003001	Hinge (	pair)	56-4066
H	100 mmi62-110	* 100900	Instrume	ent panel	
C403	Condenser, grid blocking, 51 mmf39	-1224-2*			
C404 C405	Condenser, cathode by-pass, 100 mmf62-110	009001			
C405A	Condenser, trimmer assembly, 2-section31-6 Condenser, trimmer, AM aerial	4 6405		rap	
C405B	Condenser, trimmer, AM osc. Part o	f C405	Spring.	bin mechanism (2 required)	56-4978
C406	Condenser, isolating, 10 mmf. 62.010	009001	Spring,	changer mounting (6 required)	.56-3043FA15
C407	Condenser, screen by-pass, 100 mmf62-110	*100600	Dial-backpla	te assembly	76-3918
C408 C409	Condenser, blocking, 51 mmf	-1224-2*	Drive co	ord (25-ft, spool)	45-8750°
C410	Condenser, by-pass, 1500 mmf. 62-215	001011	Pomel	r, snap (diffusing panel)	28-43421 A3
C411	Condenser, blocking, 220 mmf. 62-122 Condenser, by-pass, 51 mmf. 30	-1224-2*	Pointer	liffusing	56-5630-2
C412	Condenser, blocking, 220 mmf. 62-122	001001*	Spring,	diffusing panel (2 required)	56-3841
C413	Condenser, cathode by pass, 100 mmf62-110	009001*	Spring,	ganq	56-2617
C414	Condenser, blocking, 100 mmf. 62-110	009001*	Spring,	pointer	28-8953
C415 C416	Condenser, by-pass, 220 mmf. 66-122	001001.	Shaft, drive	(radio)	76-3479-1
C417	Condenser, isolating, .01 mf	11-0120	Socket green	(2 required)	27-6233
<b>1</b>	1500 mmf62-2150	001001	Socket, mina	ture (6BJ6)	27-6226
C418	Condenser, d-c blocking, 100 mmf62-110	009001*	Socket, minic	zture (1978)	27-6703-5
C419	Condenser, FM r-f by-pass, 100 mmf62-110	009001*	Socket, octal	(50C6G)	27-6174-4
C420	Condenser, d-c blocking, 100 mmi62-1100	UU9UU1*	742-1874 is o	a single-section wafer switch (band swi	ten).

#### AM ALIGNMENT PROCEDURE

Make alignment with loop aerial connected to radio. The AM alignment should be completed before the FM alignment is made.

DIAL POINTER—Calibration and pointer-index measurements are shown in figure 7. With tuning gang fully meshed, set pointer to index marker.

OUTPUT METER-Connect between terminal 3 of aerial terminal board TB400 and chassis.

AM R-F SIGNAL GENERATOR-Connect as indicated in chart. Use modulated output.

RADIO CONTROLS—Set volume control to maximum, turn tone control fully counterclockwise, and set band switch to broadcast position.

OUTPUT LEVEL--During alignment, adjust signal-generator output to maintain output-meter indication below 1.25 volts.

#### FM ALIGNMENT PROCEDURE

#### Make AM Alignment First

OUTPUT METER-Connect between terminal 3 of aerial terminal board TB400 and chassis.

ALIGNMENT INDICATOR—Connect negative lead of 20,000-ohms per volt meter to pin 2 of 19T8 tube; connect positive lead to B.-. Use 10-volt range.

AM R-F SIGNAL GENERATOR—Generator must have sufficient output to give a reading of 8.5 volts on alignment indicator. Connect ground lead to B-; connect output lead as indicated in chart. Use modulated output.

RADIO CONTROLS—Set volume control to maximum, turn tone control fully counterclockwise, and set band switch to FM position. Allow radio and signal generator to operate for at least 15 minutes before making alignment.

R-F-COIL—NOTE: Check resonance of coils L610, L404, and L406 by inserting each end of a powdered-iron tuning core, such as Philo Part No. 56-6100, into the coils. If the signal strength increases when the iron end is inserted, compress the turns slightly. If the signal strength increases when the iron or the brass end is inserted, por further adjustment is necessary. Do not spread or compress turns of coil excessively; only a small change is required at these high frequencies.

#### SYMBOLIZATION

The components in the radio circuit are symbolized according to the types of parts and the sections of the radio in which the parts are located. The prefix letter of the symbol designates the type of part as follows:

C—condenser I—pilot lamp LS—loud-speaker R—resistor W-line cord

I—pilot lamp

L—choke or coil

LA—loop aerial

R—resistor S—switch WS-wafer switch Z-electrical assembly

T-transformer

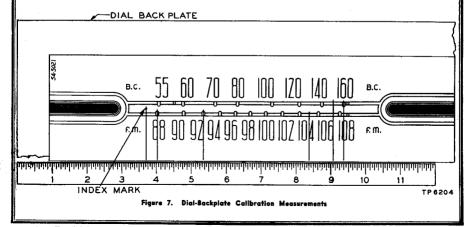
The number of the symbol designates the section in which the part is located, as follows:

100-series components are in Section 1—the power supply.

200-series components are in Section 2—the audio circuits.

300-series components are in Section 3-the i-f, detector, and a-v-c circuits.

400-series components are in Section 4-the r-f and converter circuits.



## AM ALIGNMENT CHART

	_	_		7200					1		43	illi jalganis	TP 6187	
	- W			SEE NOTE		SEE NOTE			2408-			LOUPUT METER CONNECTIONS	NOTE: TC3014,TC3034, AND TC3054 ARE LOCATED ON UNDERSIDE OF CHASSIS.	Figure 8. Top View, Showing AM Trimmer Locations
	ADJUST		TC305B-AM 3rd id sec.	TC305A-AM 3rd Lf priSEE NOTE	TC303B-AM 2nd id sec.	IC303A-AM 2nd id pniSEE NOTE	TC301B-AM 1st 1:f sec.	TC301A-AM 1st 1st priSEE NOTE		C405B—AM csc.			C405A—AM aerial	MADIATING 1009: White up a 6408 turn, 6 inch diameter loop from insulated wire: connect to signal-generalor leads and plane neur
	RADIO	SPECIAL INSTRUCTIONS		Adjust tramer coss care cally, in order given, for mechanic output,						Adjust trimmer for maximum output.			Adjust triamer for meetinum output.	
(		DIAL	540 kc.							1600 kc.			1500 kc.	6:pch-diameter
Ę	SIGNAL GENERATOR	DIAL	455 kc.					1600 kc.		1500 kc.	a 6-to-8 tum.			
		CONNECTION TO BADIO	Ground leed to B-; output leed through .1-lanf. condenser to terminal at TB400.					Radiuting losp (see note below).			Sume us step 2.			
		STEP				-								RADIATING LOO

# FM ALIGNMENT CHART

		200									
							LODE CONNECTIONS	NOTE: TC300A,TC302A AND TC304B ARE LOCATED	ON UNDERSIDE OF CHASSIS.		Figure 9. Top View, Showing PM Trimmer Locations
ADJUST		nd H sec. SEE NOTE		rd 14 sec.	3400C—FM osc.	CAGOD—FM ref		Little-FM one, coil	LAG4—FM rf coil UNDERSIDE	ì	
		TC3048—FM 3rd id secTC304A—FM 3rd id secTC302B—FM 2rd id secTC302A—FM Zrd id pri	TC300B—FM let 15 sec.	TC3643-FM 3rd 14 sec	C400C-	22	C406A-FM gerial	L406FM	L404—	L401—FM gerial coil	
RADIO	SPECIAL INSTRUCTIONS	Adjust tuning cores for maximum recolator on olden- ment indicator. Afternous edent generator to mech- tem invest resching. Repeat until no further improve- ment is volved. After this step, do not londs may of these tuning cores except on directed in step 3.	Adjust husbe cores for maximum reading on cliquing and indicator. Attenues signal specarior to main of the of the college. Repeat until no further impressent is ment in ment in the first this step, do not tooch flose funding cores.	Adjust tuning core for minimum reading on output meter. This adjustment is critical, repeat to make sure it is correct.	Adjust trimmer for maximum reading on alignment indicator.	Adjust trimmer for maximum reading on abgament indicator while recking tuning control.	Adjust trimmer for maximum reading on alignment indicator.	Adjust cell for meximum (see rd cell note).	Adjust cell for maximum (see r-t cell note).	Adjust cell for maximum (see rd cell note).	rease is obtained.
	DIAL	88 mo.	: E 99	88 Elic	105 mc.	105 mc.	105 mc.	92 mc.	92 mc.	92 mc.	o further Jacre
ATOR	DIAL	9.1 mc.	9.1 mc.	9.1 mc.	105 mc.	105 mc.	10\$ mc.	92 mc.	92 mc.	92 mc.	nugh 9 until n
SIGNAL GENERATOR	CONNECTION TO RADIO	Ground lead to B-; output lead though i.mf. condenser to pin 1 of 8BJ8 (lat 1:f omplifier).	Output lead through .1-mf. condesser to pin 8 of 14Fb.	Same or step 2.	Output lead to ler- minal 2 of 300.	Some or step 4.	Same as step 4.	Same as step 4.	Same as step 4.	Some on step 4.	Repect steps 4 through 8 until no further increase is obtained.
STEP					, T			-			e

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